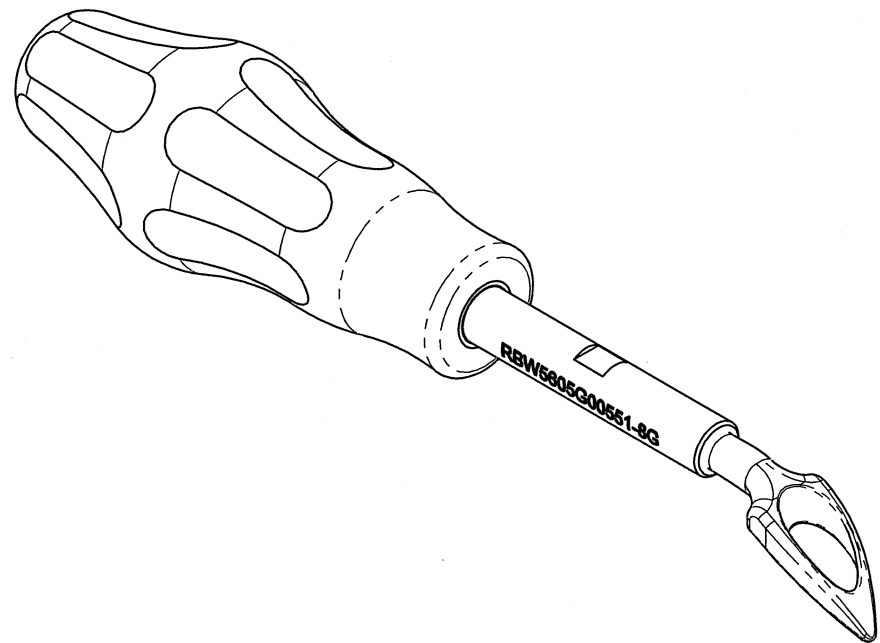
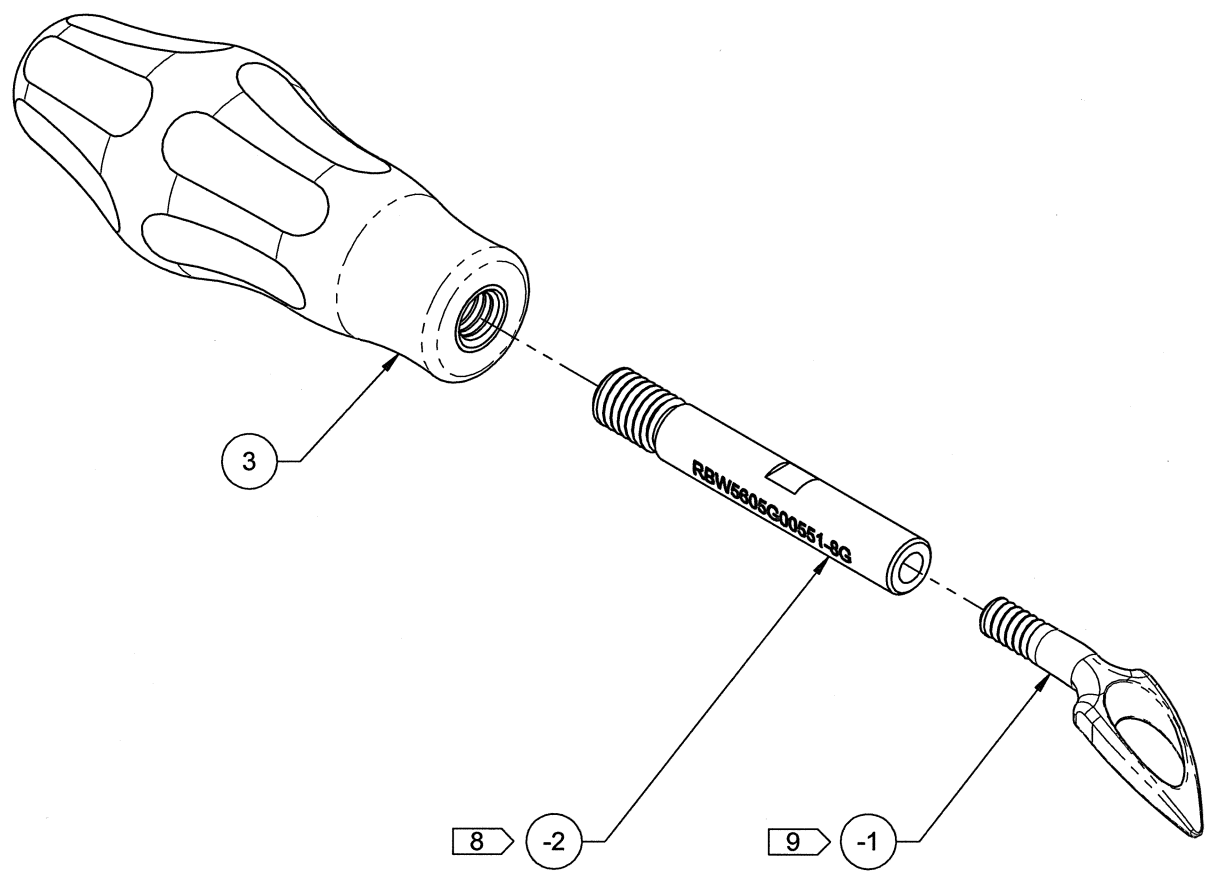


| ITEM # | QTY | PART # | PART TITLE |
|--------|-----|--------------------------------|--|
| -1 | 1 | RBW5605G00551-3G-1 | SHOE |
| -2 | 1 | RBW5605G00551-3G-2 | SHANK |
| 3 | 1 | CARR-LANE#CL-652-PGH OR EQUIV. | PLASTIC PALM GRIP HANDLE 3/8"-16 THREAD X 5/8" THREAD DP. X 3-3/4" LG. |



RBW5605G00551-3G FILLER INSTALLATION TOOL

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN
8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -2 THEN ASSEMBLE WITH ITEM -1, AND REMOVE EXCESS
9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -1 THEN ASSEMBLE WITH ITEM -2, AND REMOVE EXCESS
10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

| D | SEE PREVIOUS REVISION FOR MORE INFORMATION REMOVED ITEMS -3 AND 4 ADDED ITEMS -2 AND 3 -1 REMOVED $\phi 0.170+0.000/-0.001$, 0.188, $\phi 0.1250-0.1242$, 0.375, AND R0.008 MAX DIMS. ADDED 1/4-20 UNC AND 0.38 DIMS | 19-911 | KPT |
|--|---|--|--------------|
| REV. | DESCRIPTION | ECN # | BY |
| DESIGN | VM | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | MW | TOOL PART # | REV. D |
| MFG. APPR. | JFC | RBW5605G00551-3G | SHEET 1 OF 3 |
| APPROVED | | TITLE | SCALE |
| DATE | 2019-09-13 | FILLER INSTALLATION TOOL | NTS |
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8

7

6

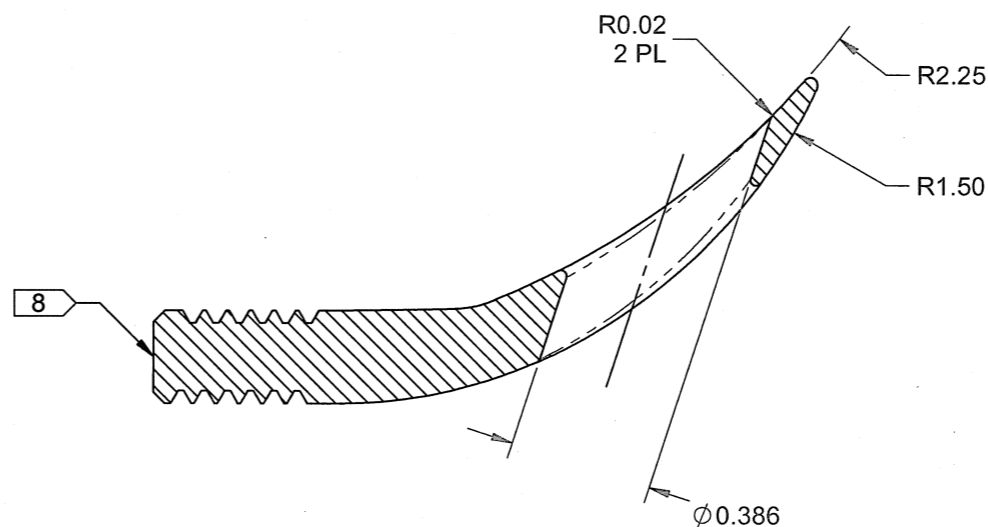
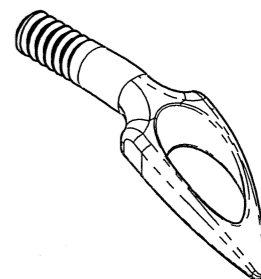
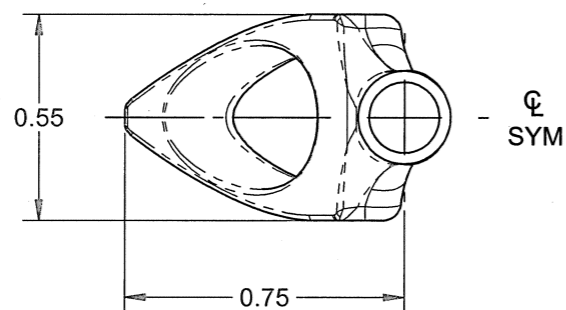
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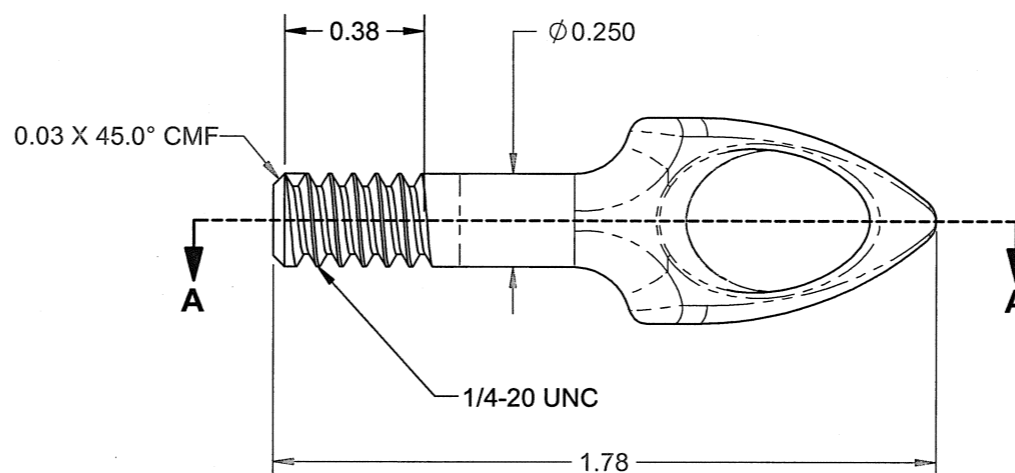
3

2

1

**SECTION A-A****RBW5605G00551-3G-1 SHOE**

9

**NOTES:**

1) MATERIAL: 4140 (28-32 RC)

2) HEAT TREAT: N/A

3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"



5) UNITS: INCHES UNLESS OTHERWISE NOTED

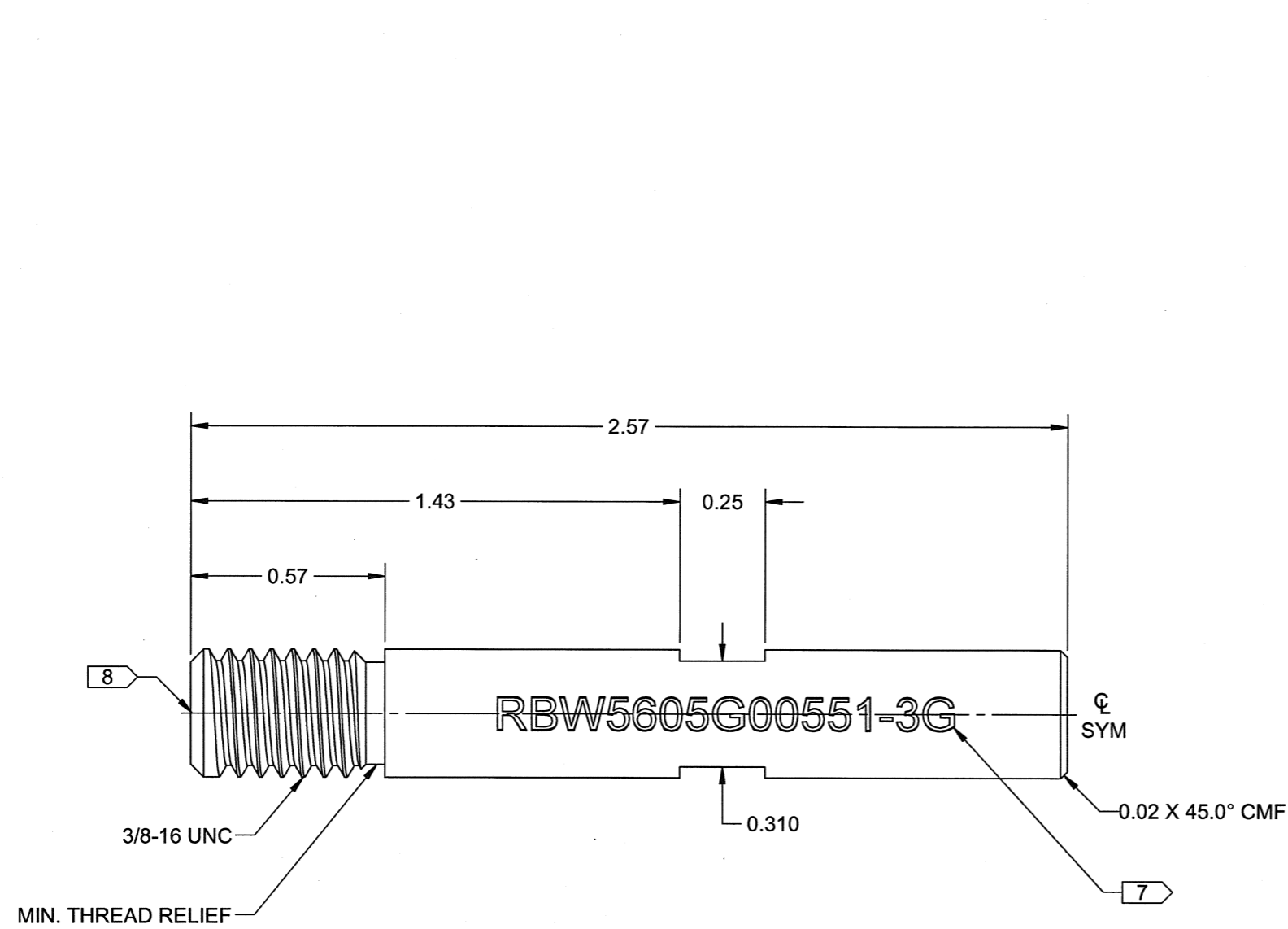
6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

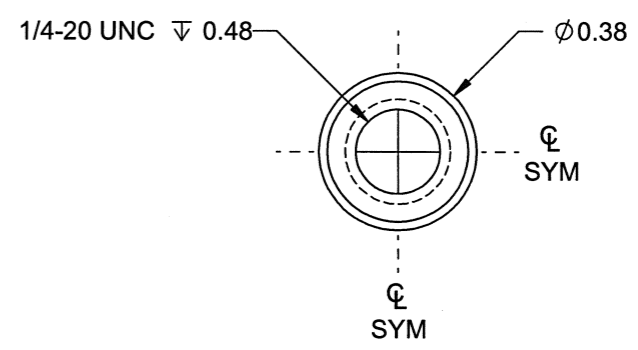
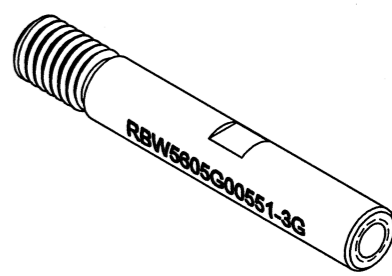
8) CENTER DRILL IS ACCEPTABLE

9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RBW5605G00551-3G-1 REV. D.STEP

| | | | |
|--|---|---|---|
| DESIGN | VM | DART AEROSPACE LTD | |
| DRAWN | KPT | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | MW | TOOL PART # | REV. D |
| MFG. APPR. | JFC | RBW5605G00551-3G | SHEET 2 OF 3 |
| APPROVED |  | TITLE | SCALE |
| | | FILLER INSTALLATION TOOL | NTS  |
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RBW5605G00551-3G-2 SHANK



- NOTES:
- 1) MATERIAL: 4140 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW5605G00551-3G", AS SHOWN
 - 8) CENTER DRILL IS ACCEPTABLE

| | | | |
|--|--------------------|---------------------------------|--------------|
| DESIGN | VM | DART AEROSPACE LTD | |
| DRAWN | KPT | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | MW | TOOL PART # | REV. D |
| MFG. APPR. | JFC | RBW5605G00551-3G | SHEET 3 OF 3 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DATE 2019-09-13 | | FILLER INSTALLATION TOOL | NTS |
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